

# 30,000 lb. (13636 kg) Closed Front 4-Post Lifts

TLS430FDCEx1 (27' Service Deck) TLS430FDCRx1 (20' Service Deck) TLS430FDCXx1 (24' Service Deck)

# Installation / Operation & Service Parts Manual

READ the Manual Thoroughly Before Installing, Operating, Servicing, or Maintaining the Lift

SAVE this MANUAL and ALL INSTRUCTIONS

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Part Number: M-430-1 Effective: Nov. 21 , 2013 Your new lift will provide years of dependable service if installed, operated and maintained properly. Follow all safety, installation, operation, and maintenance instructions in this manual before installing and operating the lift. In addition, follow all safety and other information included on and with the lift before operating the lift. Keep this manual in a secure place for future reference, training and service part identification.

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**IMPORTANT**: It is the shop owner's responsibility to provide a satisfactory installation area for the lift. Lift should only be installed on level concrete floors with no more than 3° of slope and with a minimum of 4 inches (102mm) and 3000 psi (20.7MPa) concrete that has been aged a minimum of 30 days. Please consult a qualified individual if any doubt exists concerning proper installation and subsequent safe operation of the lift. Do not install the lift on asphalt or outdoors. Failure to comply with these minimum standards could result in personal injury or death.

Prior to installation, **it is the shop owner's responsibility** to provide constant electrical power in the correct voltage, phase, etc., and all wiring for electrical hook-up of the lift. The shop owner must insure that the electrical installation conforms to local building and safety codes. Where required, the shop owner will provide an electrical isolation switch located in close proximity to the lift. This switch will have an emergency stop capability and isolate electrical power from the lift for servicing requirements.

**It is the shop owner's responsibility** to provide necessary lockout/tagout means for energy sources per ANSI Z244.1-1982 (R1993), <u>Safety Requirements for the Lockout/Tagout of Energy Sources</u>, before beginning any lift repairs.

Hydraulic oil cannot be shipped with the lift and will be supplied by either the shop owner or the installer. ISO 32 hydraulic oil (10W non detergent hydraulic oil) must be used to fill the reservoir tank before operating the lift.

# It is the shop owner's responsibility to train all operators in lift operation and lift safety.

## UNLOADING PROCEDURE and LIFT PACKAGE CONTENTS

#### For your information:

All lift components are packaged together in one module held together by steel frames Optional accessories (rolling jacks) are packaged separately.

#### **UNPACKING PROCEDURE:**

- When the lift arrives on site: If possible have lift unloaded in the installation area and on two 4"x 4" x 28" Wooden Blocks (required for unpacking)
  - Check for freight damage and report immediately to the trucking company who delivered the lift
  - Check for missing parts and report immediately to the factory 1 - 877 - 799 - LIFT (5438) or (905) 847 - 1198

#### Main Components include:

Columns – 4 pcs Runway Assemblies - 2 pcs Crossmembers -2 pcs (1 front and 1 rear)Approach Ramps – 2 pcs Accessory and Hardware Box (see list below)

#### **Optional Accessories:** (included only if ordered)

Rolling Air/Hydraulic Jacks - 1 jack per box c/w coiled air line

#### **Accessory Box includes:**

Powerpack – 1 pc Lifting Cables – 4 pcs Hydraulic Hose -1 pc Wheel Stops - 2 pcs Anchor Bolts – 16 pcs WL 200 Series Safety Information Label Kit ALI - "Lifting It Right " Manual ALI - "Vehicle Manufacturer's Lifting Point Guide" (CD) Automotive Lift Safety Tips Hang Card Automotive Lift, Operation, Inspection and Maintenance Manual **Owner's Manual** 

Hardware Box includes: fittings, bolts, washers, nuts, anchor bolts, etc.

# WARRANTY and SAFETY

**Warranty:** The four post lift models identified in this manual have the following warranty from date of purchase:

#### Structural Components - 1 year Hydraulic and Other Components - 1 year

Accessory Items - 90 days Labor - 1 year

The above items are warranted to be free of defects in material and workmanship to the original owner of the lift as follows: During the first year (90 days for accessories), those parts proven after inspection to be defective shall be repaired or replaced at the option of the manufacturer. This warranty does not extend to defects caused by ordinary wear, misuse, abuse, improper maintenance, shipping damage or where repairs have been attempted or made by anyone other than the manufacturer or a manufacturer certified technician. This warranty is exclusive and in lieu of all other warranties express or implied. In no event shall the manufacturer be liable for special, incidental or consequential damages for any breach or delay in performance of the warranty. The manufacturer reserves the right to change specifications, designs or add improvements to its product line without incurring any obligation to make such changes to products sold previously.

# **IMPORTANT SAFETY INSTRUCTIONS**

When using your garage equipment, basic safety precautions should always be followed, including the following:

- 1. Read all instructions
- 2. Care must be taken as burns can result from touching hot parts
- 3. Do not operate equipment with a damaged cord or if equipment has been dropped or damaged until it has been examined by a qualified service person
- 4. Do not let a cord hang over the edge of the table, bench, or counter or come in contact with hot manifolds or moving fan blades
- 5. Let equipment cool completely before putting away. Loop cord loosely around equipment when storing
- 6. To reduce risk of fire, do not operate equipment in the vicinity of open containers of flammable liquids (gasoline)
- 7. Adequate ventilation should be provided when working on operating internal combustion engines
- 8. Keep hair, loose clothing, fingers, and all parts of body away from moving parts
- 9. To reduce the risk of electric shock, do not use on wet surfaces or expose to rain
- 10. Use only as directed in this manual. Use only manufacturer's recommended attachments
- 11. ALWAYS WEAR SAFETY GLASSES. Everyday eyeglasses only have impact resistant lenses, they are not safety glasses
- 12. Basic common sense safety precautions should always be followed when installing, operating and maintaining the lift as a risk of fire, electric shock, injury or death may be present.

# **SAVE THESE INSTRUCTIONS**

#### In addition:

- 1. Read and follow all safety instructions and decals included with the lift. Read and follow all safety instructions in this manual. Read and follow the ALI "Lifting It Right" manual (included with the lift). Always use the "Vehicle Lifting Points" reference guide when lifting
- а

vehicle. Insure all materials stay up to date »» <u>www.autolift.org/</u>

- 2. Only trained and authorized personnel should position a vehicle and operate the lift. Do not allow customers or bystanders to operate the lift or be in the lift area.
- 3. Inspect the lift daily. Do not operate if potential problems have been identified or lift malfunctions. Do not operate if lift has damaged or broken components. Never walk or work under the lift unless all safety locks are completely engaged.

4. Never overload the lift. The rated capacity decal is located on the powerpack column. The

hydraulic system on this lift is not designed to be a load holding device. Mechanical safety locks must be engaged before proceeding under the lift for vehicle servicing or lift maintenance. Never override operating controls. This is unsafe and will void the warranty.

5. Before driving a vehicle onto the lift, insure that both slip plates and turn plates have all lock mechanisms securely in place. Also insure that the lift and lift area is clear of all debris

and that all oil and grease has been cleaned from runway surfaces.

- 6. Before raising or lowering the lift, always totally secure the vehicle with wheel chocks.
- 7. When using a jack(s) to raise a vehicle, position jack lifting pads to contact vehicle manufacturers recommended lifting points. Raise jack slowly until all pads contact the vehicle. Confirm that the vehicle is stable on the jack(s) before raising to desired working height.
- 8. Some pickup trucks may require optional truck adapters to clear running boards and other installed accessories. Special care must be exercised with pick-up trucks to insure safe lifting. Always use vehicle manufacturers lifting points and insure the contents of the cargo box will not affect vehicle balance while on the jack(s).
- 9. Important: Removal or installation of heavier parts can change the vehicle's center of gravity on the jack(s) resulting in a critical load shift. The vehicle may then be unstable. Plan ahead for this possibility to insure continued safety and refer to the vehicle manufacturer's service manual for recommended procedures.
- 10. Always keep the lift area free of obstructions and debris. Grease and oil spills should be cleaned up immediately.
- 11. Never raise a vehicle on the lift with passengers inside. Before lowering, check the lift and lift area and remove all obstructions. Before removing vehicle from the lift or lift area, confirm an unobstructed exit.
- 12. DO NOT PERFORM ANY MAINTENANCE OR INSTALLATION OF ANY COMPONENTS WITH OUT FIRST ENSURING THAT ELECTRICAL POWER HAS BEEN DISCONNECTED AT THE SOURCE OR PANEL AND CANNOT BE RE-ENERGIZED UNTIL ALL MAINTENANCE AND/OR INSTALLATION PROCEDURES ARE COMPLETED (ANSI 244.1).

#### Safety Instruction and Information Decal Kit (included with the lift)



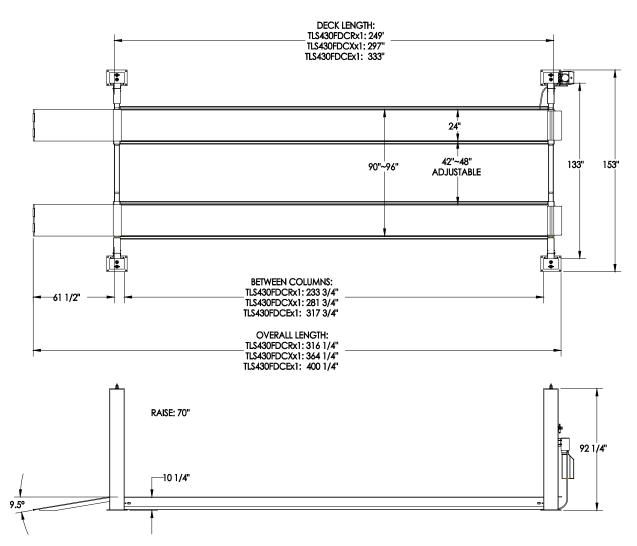
Review all safety information daily with all lift operators

#### **IMPORTANT:**

Insure Safety Instruction Decals and Hang Card are affixed to the lift immediately following installation and before the lift is used

# LIFT SAFETY and LIFT MAINTENANCE MUST BE PART OF YOUR DAILY ROUTINE

## **GENERAL REQUIREMENTS and LIFT SPECIFICATIONS**



#### Max. Capacity 30,000 lb. (13,636 kg) - 15,000 lbs. (6,818 kg) each Runway

| MODEL                           | TLS430FDCRx1 | TLS430FDCXx1 | TLS430FDCEx1 |
|---------------------------------|--------------|--------------|--------------|
| Min. Wheelbase @ Rated Capacity | 230″         | 230″         | 230″         |
| Min. Wheelbase @ 75% Capacity   | 195″         | 195″         | 195″         |
| Min. Wheelbase @ 50% Capacity   | 165″         | 165″         | 165″         |
| Min. Wheelbase @ 25% Capacity   | 130″         | 130″         | 130″         |

Lift should only be installed on level concrete floors with no more than 3° of slope and a minimum of 4 inches (102mm) and 3000 psi (20.7MPa) concrete that has been aged a minimum of 30 days. A qualified person should be consulted to address seismic loads and other local or state requirements. Do not install the lift on asphalt or outdoors.

# A constant supply of 230 volt – 1 phase – 60 Hz – 30 amp electrical power is required for this lift.

Ongoing design modifications and quality improvements may change specifications listed in this manual without notice

## **TOOLS REQUIRED and PRE INSTALLATION PROCEDURES**

#### **Tools Required:**

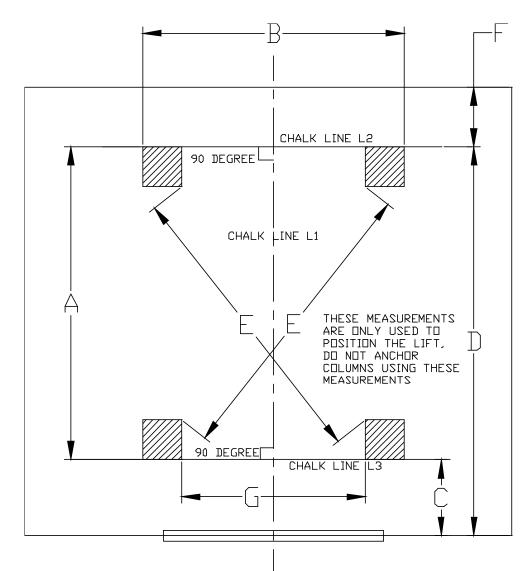
- ✓ 35ft. Measuring Tape Chalk Line and Chalk
- ✓ 4"x 4" x 28" Wooden Blocks
- ✓ Fork Lift Floor Jacks (2) or engine crane
- ✓ Work Stands 4 (runway set-up and installation)
- ✓ Metric and SAE Wrenches and Ratchet Sets
- ✓ Metric and SAE Allen Key Sets
- ✓ Crow Bar Hammer Screwdrivers
- ✓ 2 x 4 ft. Level (laser level also suggested)
- ✓ Rotary Hammer Drill c/w ¾ inch diameter Masonry Drill Bit
- ✓ Step Ladder

# **PRE-INSTALLATION PROCEDURE**

Before proceeding with installation, read the installation manual and insure all instructions are fully understood and all component parts listed on page 3 are accounted for.

Identify bay center line near the front and mark the floor. Also mark center of the bay entrance. Connect these two points with a chalk line "L1". Refer to diagram on the next page for minimum clearance from bay entrance door and draw a second chalk line "L3" at 90° to the centerline. Refer to diagram and mark approximate locations of two rear columns. Refer to the diagram at right for measurements and minimum clearance from front wall or work bench and draw a third chalk line "L2" at 90° to the centerline. Refer to diagram and mark the locations of all four columns. **These locations will be used to initially position each column measurements confirmed later in the installation process.** 

Confirm that the column baseplate locations you have marked are a minimum distance of six (6) inches from any floor seam. Do not install if floor has cracks or deterioration that could affect lift stability. The shop owner is responsible for confirming there are no obstructions in the installation area like floor drains, under floor piping or electrical conduit that could be damaged or prevent safe lift installation and secure lift anchoring. Check ceiling for beams or heating ducts and walls for protruding structures, etc. (overhead clearance must be 84 inches plus the height of the tallest vehicle you want to lift). Insure that the lift can be safely installed in the position you have marked out on the bay floor.



|   | DESCRIPTION             | TLS430FDCRx1 | TLS430FDCXx1 | TLS430FDCEx1 |
|---|-------------------------|--------------|--------------|--------------|
| Α | Baseplate to baseplate  | 260.5″       | 308.5″       | 344.5″       |
| В | Baseplate to baseplate  | 153″         | 153″         | 153″         |
| C | Rear baseplate to door  | Min. 60″     | Min. 60″     | Min. 60″     |
| D | Front baseplate to door | Min. 320.5"  | Min. 368.5"  | Min. 404.5"  |
| E | Diag. measurement       | EQUAL        | EQUAL        | EQUAL        |
| F | Baseplate to obstacle   | Min. 60″     | Min. 60″     | Min. 60″     |
| G | Baseplate to baseplate  | 129″         | 129″         | 129″         |

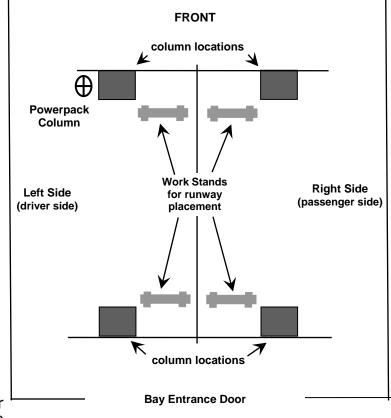
## **INSTALLATION PROCEDURE**

Insure the lift installation complies with ANSI/ALI/ALIS, Safety Requirements for Installation and Service of Automotive Lifts.

 Remove protective wrapping from the lift and clear installation area of packaging materials. Place two 4"x4"x 24 " wooden blocks under the lift to enable fork lift or other access and to allow for removal of shipping frames. Unbolt steel shipping frames and remove from installation area. Take adequate precautions when working with runways, columns and other components.

columns and other components.

- Work stands are recommended for safety and ease of runway and carriage assembly. As an alternative, use wooden blocks to raise runways off the floor. Position work stands (or wooden blocks) as shown in the diagram to the right.
- Identify front crossmember and set it securely on top of front work stands. Insure the end with 2 single pulleys is next to the powerpack (driver side) column. Unbolt one of the guide blocks on each end of the front crossmember.
- Place one front column into each end of the front crossmember insuring the guide blocks are centered in the grooves of the column walls. (To do this, safety ladder must be pulled out from the tower and then put back into the crossmember).



- 5. Slide the unbolted guide blocks you removed in step 3 down from the top of each column and bolt back in place on the crossmember ends.
- 6. Carefully lift rear crossmember and set it securely on top of the rear work stands. Insure the end with 2 double pulleys is on the same side as the powerpack (driver side) column and in line with the front crossmember single pulley (see diagram #6 cable routing).
- 7. Unbolt one of the guide blocks on each end of the rear crossmember.
- 8. Place one rear column into each end of the rear crossmember insuring the guide blocks are centered in the grooves of the column walls.
- 9. Slide the unbolted guide blocks you removed in step #7 down from the top of each column and bolt back in place on the crossmember ends.
- 10. Carefully lift the left (driver side) runway and set it securely on top of both front and rear

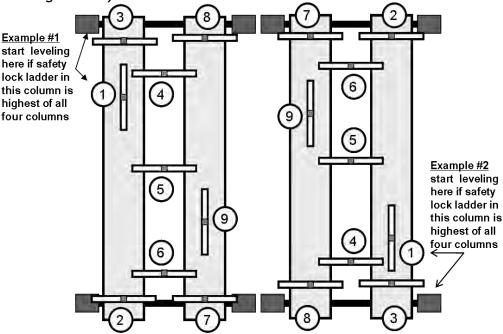
crossmembers. Confirm this runway has the hydraulic cylinder underneath. Also confirm this runway has the hydraulic hose connection located at the front next to the powerpack column. Make sure the cylinder bottom hinge is close to rear columns (see diagram #6 for cylinder direction). Insure that both the front and rear of the runway is seated properly on both crossmembers. If the runway does not seat properly on both crossmembers, carefully move one or both crossmember and column assemblies slightly to fit on its crossmember support.

- 11. Carefully lift the right (passenger side) runway and set it securely on its support on top of both front and rear crossmembers.
- 12. Route the lifting cables as shown in diagram #6. Insure that no cable is crossed during this process. IMPORTANT: Insure all cables are completely contained and properly seated in each sheave groove. (Install pulleys under the deck after properly laying the cable.)
- 13. Secure each of the four cables in the wire rope anchor located at the shaft end of the hydraulic cylinder. Put cable retainer(diagram #9, item 5) to secure cables.
- 14. Attached each cable to the proper column top plate using a washer and 3/4" nuts (reference diagram #4).
- 15. Use a 4 ft. level to insure each column is vertically plumb and at a 90° angle to the crossmember. Also insure opposite columns for each crossmember are symmetrical in configuration. Make only minor adjustments to accomplish this.
- 16. Reconfirm column level and symmetric position relative to crossmember and opposite column. Starting with the left front (powerpack) column, drill anchor bolt holes and install anchor bolts (reference diagram #8).
- 17. Reconfirm column level and symmetric position relative to crossmember and opposite column for each of the three remaining columns. Drill and install anchor bolts (reference diagram #8). Shim anchor bolts if necessary.
- 18. Install runway approach ramps and wheel stops to the runways (diagram #15 and #16).
- 19. Install powerpack (diagram #5).
- 20. Route and connect hydraulic hose (diagram #7).
- 21. Route air line and connect to air solenoid (diagram #5 and diagram #14).
- 22. Fill powerpack reservoir with ISO grade 32 hydraulic oil (19 liters or 5 U.S. gallons).
- 23. Confirm electrical wire is sized for a minimum 30 amp circuit and supplying 208/230 volts. Use a separate circuit for each powerpack. Protect each circuit with a time delay fuse or circuit breaker. For single phase power use a 30 amp fuse. For three phase power use a 20 amp fuse. All wiring must comply with national and local codes.

NOTE: All electrical wiring should be installed and connected by a certified electrician.

24. Connect powerpack to shop electrical system.

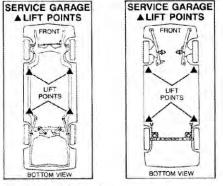
- 25. Connect air solenoid to shop air system (90~120 psi).
- 26. Press the manual over-ride button on the air solenoid and confirm that all four safety latches are working properly. Confirm there are no leaks in the air system.
- 27. Raise the lift 2  $\sim$  3 ft. while checking for proper direction of rotation on the electric motor. Confirm there are no leaks in the hydraulic system.
- 28. Lower the lift (you may first have to raise the lift slightly to disengage the mechanical safety locks). When lowering, continuously hold down both the air valve and hydraulic lowering valve.
- 29. Raise and lower the lift several times to remove any air from the hydraulic system.
- 30. Raise the lift 3 ft. and confirm that all four safety latches engage and disengage completely.
- 31. Refer to diagram at bottom. Commence adjusting the level of both runways by tightening or loosening the wire rope (cables) using the <sup>3</sup>/<sub>4</sub>" NC Hex Nut at the top of each column. (reference diagram #4).



- 33. Lower the lift and allow it sits at same locking position on each safety ladder, adjust bolts on those ladders to make sure the lift is leveled at each corner.
- 32. FINAL TEST: Raise the lift to its highest limit and continue to hold the "UP" switch on the powerpack for about four (4) seconds. This will test the lifting system for maximum load capacity. Following this test, check for leaks and tighten any loose connections.
- 33. Use plastic ties and clamps to secure all hydraulic and air lines that droop or hang down from the lift. Install a hose protector if required. **Insure that no hydraulic or air line comes in contact with any lifting cable.**
- 34. **Operate the lift with a vehicle.** Raise and lower the lift three times. Confirm all the operational functions, equalizing cables and safety lock work well.

# Insure this manual along with all operation, inspection and maintenance instructions are delivered to the owner, user and employer.

<u>LIFT OPERATION:</u> Before lifting a vehicle, insure all operators are qualified, have been trained and are following all safety instructions. Read and follow the ALI "Lifting It Right" manual included with the lift. <u>Always</u> use the "Vehicle Lifting Points" reference guide when lifting a vehicle. Insure all materials stay up to date >>> <u>www.autolift.org/</u> (see example of SAE J2184 standard below)



Typical Label Drawings Reprinted with permission from SAE J2184 ©2000 Society of Automotive Engineers, Inc.

Insure that every vehicle will be securely positioned on the lift (use wheel chocks). When using air/hydraulic rolling jacks, always use vehicle manufacturer's recommended lifting points. **Never allow anyone under the lift when raising or lowering. Always insure mechanical safety locks are completely engaged on all four columns before proceeding under the lift or a vehicle.** 

**<u>Lift Operation</u>**: Controls on the powerpack and powerpack column perform the following functions:

- "PUSH BUTTON": Raise the lift to the desired height by pressing the push button on the power unit

- "AIR LOCK RELEASE BUTTON": retracts or releases safety locks at all four columns. This button (along with the "DOWN HANDLE") must be pressed and held during the entire lowering procedure.

- "DOWN HANDLE": on powerpack pump manifold lowers the lift. <u>Note</u>: Before lowering the lift you should raise it slightly to remove pressure from safety locks allowing them to disengage completely.

# **PRE-OPERATION CHECK LIST**

#### Trained Lift Operator

✓ All lift operators must be fully trained and qualified to safely and effectively operate the lift described and covered in this manual.

#### Absence of All Obstructions

✓ The total work area must be free of any and all obstructions and be generally clean of oil and debris.

#### **Visual Inspections**

 $\checkmark$  Every lift operator must thoroughly inspect the lift noting any problem area. An inspection of the floor area and anchor bolts must also be completed. Report any questionable item.

#### "No Load" Performance Check

- ✓ All mechanical safety locks are operating properly and consistently
- ✓ No External Fluid Leaks
- ✓ No Lift "Bleed Down".
- ✓ Effortless and Simultaneous Movement
- ✓ Level Lifting
- ✓ All Controls Function Properly
- ✓ Safety Mechanisms all functional

#### **Previous Operator's Report**

✓ Verify with previous operator and/or supervisor that there is no problem with the lift. If problems have been reported, insure all necessary repairs have been completed.

## LIFT OPERATION

#### Lift Operation

- ✓ Perform pre-operation check list item by item
- ✓ Ensure lift is completely lowered
- ✓ Position vehicle on the lift

#### **Caution**

✓ Avoid sudden "starts and stops" during loading and unloading of vehicle

#### To Load a Typical Vehicle

- ✓ Identify vehicle wheelbase and refer to page 8 to determine the capacity of the lift, the gross weight of the vehicle must not exceed the capacity shown in the table.
- ✓ Position vehicle on the lift runways by using the approaching ramp. Make sure the center of gravity is located evenly between the columns. The individual axle weight should not exceed 50% of the lift capacity.
- $\checkmark$  Set vehicle parking brake and chock tires.
- $\checkmark$  Make sure vehicle is neither front nor rear heavy.

#### <u>To Raise the Lift</u>

- $\checkmark$  Push up button to raise the lift by about 10".
- $\checkmark$  Check for the vehicle movement and weight distribution. Raise to desired height if secure.
- ✓ Press "DOWN" handle to lower lift on to the mechanical safeties. Make sure all safety locks sit on the same position of the safety ladders.

### $\checkmark$ DO NOT WORK UNDER A LIFT THAT IS NOT IN THE LOCK POSITION.

#### To Lower the Lift

- $\checkmark$  Inspect the lifting area to insure all personnel and debris have been cleared away.
- ✓ Raise the lift slightly and then disengage all safety locks by pulling the safety release handle.
- ✓ Press the lowering lever on the power unit to begin lowering. Safety locks must be all disengaged during the lowering.
- ✓ Lower lift completely to the floor and carefully drive off the vehicle from the lift runways.

## **MAINTENANCE INSTRUCTIONS**

The maintenance is to be performed by factory trained lift service personnel only. **Important:** Regularly inspect the hydraulic pressure developed upon the rated capacity, and make sure the pressure doesn't exceed the operating pressure (2500 psi).

**LIFT MAINTENANCE :** The following is a minimum maintenance schedule:

- <u>DAILY:</u> Raise and lower the lift (with no vehicle) at the beginning of each shift to verify the runways are level, safety locks are engaging, and the lift is operating properly.
  - Check all hydraulic fittings and lines for damage and leaks. Check electrical wiring for damage. Check all moving parts for uneven or excessive wear. Repair or replace all damaged, worn, or broken components immediately.
  - Clean all debris from the base frame area
  - Remove oil/grease on runways and rolling jack lift pads.
- <u>WEEKLY:</u> Check hydraulic fluid in reservoir and top up if required.
  - Check cables, cable pulleys and lifting cylinder.
- MONTHLY: Check that all anchor bolts are torqued to 75 ft-lbs (102Nm). - Clean and lubricate moving parts (diagram 18).

# WARNING: FAIL TO LUBRICATE MAY CAUSE PERMENENT DAMAGE TO THE LIFT.

<u>EVERY YEAR:</u> - Have a certified lift technician inspect and certify all aspects of the lift as per "Automotive Lift Operation, Inspection and Maintenance" (ALOIM) guidelines.

EVERY TWO YEARS: - Change and replace hydraulic oil in cylinders and powerpack reservoir.

LUBRICATION SPECIFICATIONS: -where grease is required use a multi-purpose lithium grease

- where lubricating oil is required use a SAE 30 oil
- where hydraulic oil is required use ISO 32 hydraulic oil (10W non detergent)

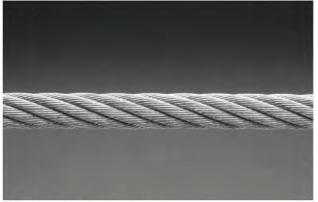
# The following criteria will determine when a lifting cable is no longer acceptable for service:

- 12 randomly distributed broken wires in one lay or four broken wires in one strand in one lay in running ropes
- one outer wire broken at the contact point with the core of the rope, which has worked its way out of the rope structure and protrudes or loops out from the rope structure
- wear of one-third the original diameter of outside individual wires

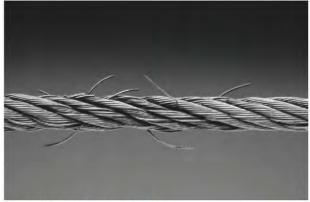
- kinking, crushing, birdcaging, or any other damage resulting in distortion of the rope structure
- evidence of heat damage from any cause
- reduction from nominal diameter greater than those listed in the following table:

| Rope Diameter (inch)            | Max. Allowable Reduction (inch) |
|---------------------------------|---------------------------------|
| Less than or equal to 5/16      | 1/64                            |
| Greater than 5/16 less than 1/2 | 1/32                            |
| Greater than 1/2 less than 3/4  | 3/64                            |

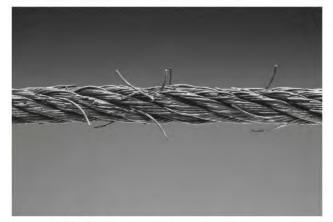
If any of the cable is as shown in the following pictures, do not use.



Typical Good Cable



Cable With Broken Wires



Cable With Severe Corrosion



**Note:** Attention shall be given to end connections. Upon development of two broken wires adjacent to socket end connections, the rope shall be resocketed or replaced. Resocketing shall not be attempted if the resulting rope length will be insufficient for proper operation.

# **TROUBLESHOOTING GUIDE**

The following are suggestions to consider if you have problems with the lift. Please call a qualified lift technician and/or a qualified electrician for further clarification and information.

| replace circuit breaker<br>d<br>e to motor<br>l connections<br>eal, bleed system |
|--|
| e to motor<br>I connections<br>eal, bleed system                                 |
| l connections<br>eal, bleed system   |
| eal, bleed system  |
|  |
|  |
|  |
|  |
|  |
| ng   |
| ip i   |
| pick-up tube - replace pump  |
| place if necessary)  |
| e to motor   |
| icle weight does not<br>city   |
| disengage mechanical locks   |
| ruction - clean glide block  |
|  |
|  |
| cylinders - remove   |
| ce oil seal  |
| cylinder   |
| andle binds, clean valves  |
| place if necessary)  |
| repair leaks   |
| grade 32 hydraulic oil, fill   |
| oir to 1" below the top  |
| alve. if problem continues,  |
| an   |
| It power supply to the lift  |
| ight is evenly distributed and   |
| apacity.   |
| rotation - rewire if required  |
| ed hydraulic system  |
| el and pick-up tube.<br>ired   |
| ip   |
|  |
|  |

| Problem                        | Possible Causes   | Solutions   |
|--------------------------------|---|---|
| Slow Drift Down                | <ol> <li>Mechanical safety locks not<br/>engaged</li> <li>Powerpack lowering valve<br/>contamination</li> <li>Hydraulic system leaks</li> </ol> | <ol> <li>Raise lift to engage all safety locks then lower lift<br/>and confirm all safety locks are engaged</li> <li>Back flush powerpack by opening manual over-<br/>right valve. Engage "up" switch and down lever at<br/>the same time and run approximately 10 seconds</li> <li>Check cylinder and all fittings for any hydraulic oil<br/>leak</li> </ol> |
| Lift Going Up<br>Out ofLevel   | <ol> <li>Lift installed on un-level floor</li> <li>Cable(s) out of adjustment</li> </ol>  | <ol> <li>Reinstall on level surface</li> <li>re-adjust cables - Call service technician if<br/>problem persists</li> </ol>  |
| Anchors Will Not<br>Stay Tight | <ol> <li>Holes drilled oversize</li> <li>Concrete floor thickness or<br/>holding strength not sufficient</li> </ol>                             | <ol> <li>Relocate lift using the correct bit to drill holes</li> <li>Break out old concrete and re-pour new<br/>foundation per lift installation instruction</li> </ol>   |

Call factory for technical assistance if lift becomes inoperative in the raised position, and the maximum operating hydraulic pressure developed upon lifting the rated capacity.

# Replace all worn or broken parts and components only with manufacturer approved/supplied parts and components

Replacement parts may be purchased from your local lift supplier or the manufacturer at: 1-877-799-LIFT(5438) or (905) 847 – 1198



# 30,000 lb. (13636 kg) Closed Front 4-Post Lifts

TLS430FDCEx1 (27' Service Deck) TLS430FDCRx1 (20' Service Deck) TLS430FDCXx1 (24' Service Deck)

# Lift Illustrations & Parts Lists

# for installation & service part reference SAVE this MANUAL and ALL INSTRUCTIONS

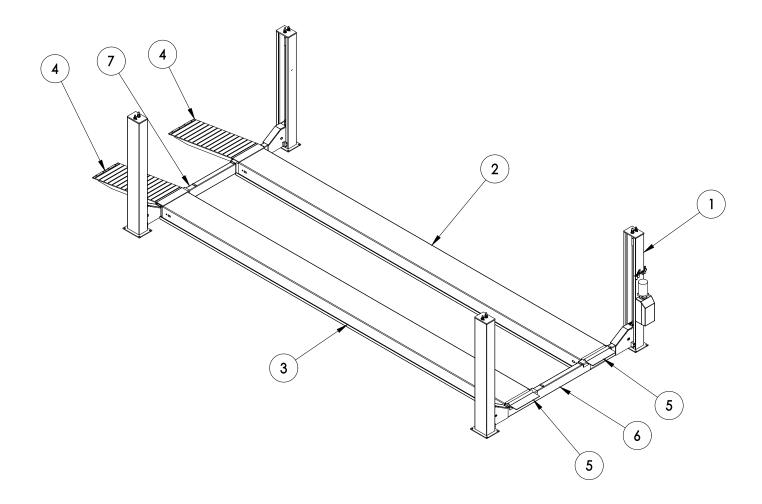
Total Automotive Lifting Solutions Inc. 2300 Speers Rd. Oakville, Ontario L6L 2X8 Phone: (905) 847-1198 Fax: (905) 891-1214 www.TLSLifts.com

Part Number: M-430-1 Effective: Nov. 20, 2013

# LIFT ILLUSTRATIONS and PARTS LISTS

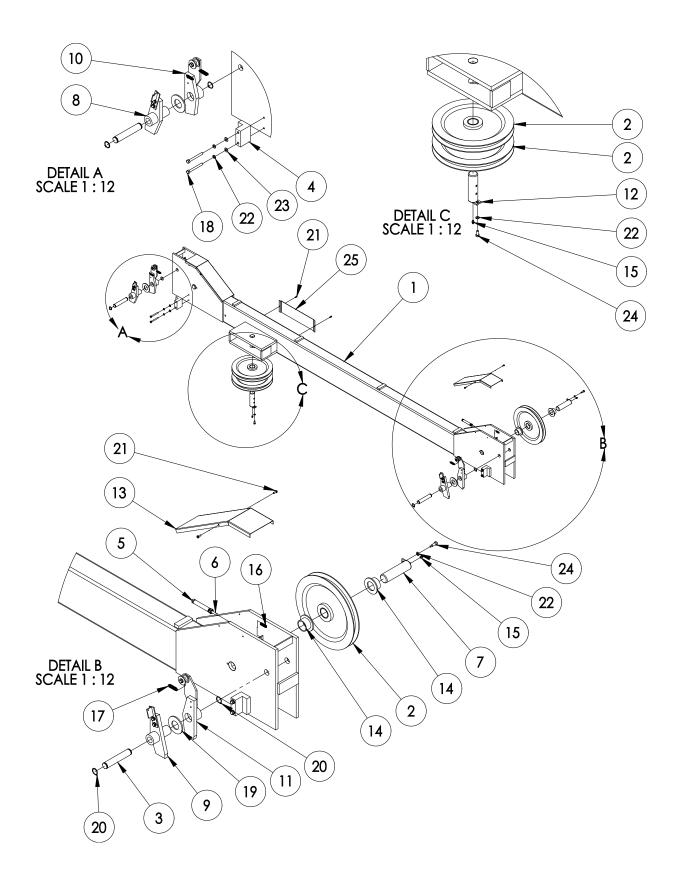
The diagrams listed below, along with related parts lists, will assist you when installing and servicing this lift. Please ensure these lift diagrams and parts lists are kept in a secure place for quick reference.

| Diagram #1 - Lift Assembly                   | .page 22 |
|--|----------|
| Diagram #2 - Front Crossmember               | .page 23 |
| Diagram #3 - Rear Crossmember                | .page 25 |
| Diagram #4 - Tower Assembly                  | page 27  |
| Diagram #5 - Power Unit and Air Kit Mounting | .page 28 |
| Diagram #6 - Lifting Cable Routing           | .page 29 |
| Diagram #7 - Hydraulic Line Assembly         | .page 31 |
| Diagram #8 - Anchor Bolt Installation        | .page 32 |
| Diagram #9 - Driverside Runway Assembly      | page 33  |
| Diagram #10 - Cylinder Guide Assembly        | page 35  |
| Diagram #11 - Safety Lock Assembly (A & B)   | .page 36 |
| Diagram #12 - Cable Lock Assembly A          | .page 37 |
| Diagram #13 - Cable Lock Assembly B          |          |
| Diagram #14 - Pneumatic Controls             | .page 39 |
| Diagram #15 - Wheel Stop Assembly            | page 40  |
| Diagram #16 - Ramp Assembly                  | page 40  |
| Diagram #17 - Power Unit Wiring Diagram      | page 41  |
| Diagram #18 - Lubrication Locations          | .page 42 |
| Diagram #19 - Safety Instructions            | .page 43 |



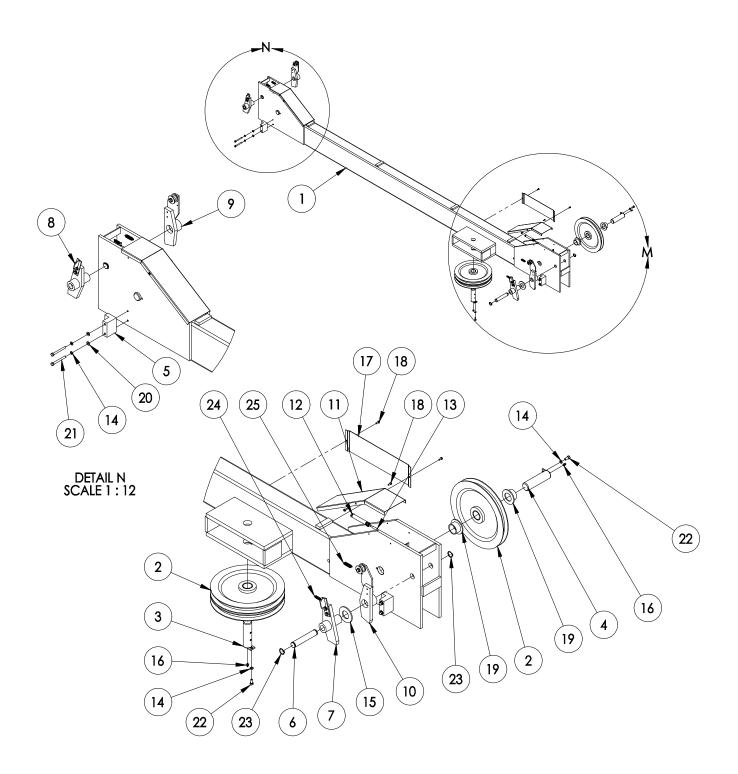
| ITEM NO. | PART NUMBER | DESCRIPTION                        | QTY. |
|----------|-------------|------------------------------------|------|
| 1        | 44300001    | TOWER ASSEMBLY                     | 4    |
|          | 44300020    | 27' DECK ASSEMBLY (DRIVER SIDE)    |      |
| 2        | 44300030    | 24' DECK ASSEMBLY (DRIVER SIDE)    | 1    |
|          | 44300040    | 20' DECK ASSEMBLY (DRIVER SIDE)    |      |
|          | 24300036    | 27' DECK WELDMENT (PASSENGER SIDE) |      |
| 3        | 24300026    | 24' DECK WELDMENT (PASSENGER SIDE) | 1    |
|          | 24300046    | 20' DECK WELDMENT (PASSENGER SIDE) |      |
| 4        | 44300009    | APPROCHING RAMP                    | 2    |
| 5        | 44180012    | WHEELSTOP ASSEMBLY                 | 2    |
| 6        | 44300005    | CROSSBEAM ASSEMBLY (FRONT)         | 1    |
| 7        | 44300004    | CROSSBEAM ASSEMBLY (REAR)          | 1    |

# Diagram #2: Front Crossmember



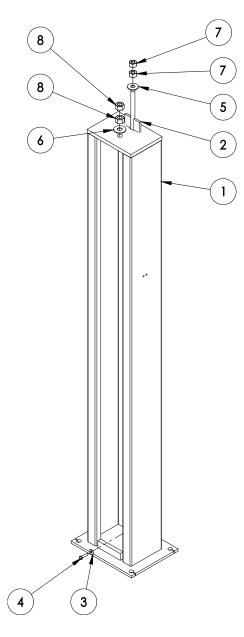
| ITEM NO. | PART NUMBER | DESCRIPTION                      | QTY. |
|----------|-------------|----------------------------------|------|
| 1        | 24300005    | FRONT BEAM WELD.                 | 1    |
| 2        | 44300006    | PULLEY ASSEMBLY                  | 10   |
| 3        | 14300051    | SAFETY PIN                       | 4    |
| 4        | 14180049    | SLIDER BLOCK                     | 8    |
| 5        | 34180000    | BIMBA CYLINDER                   | 4    |
| 6        | 14180031    | AIR CYLINDER TAPPET              | 4    |
| 7        | 24300013    | CROSSBEAM PULLEY SHAFT WELD.     | 4    |
| 8        | 44300007    | SAFETY LOCK ASSEMBLY A           | 2    |
| 9        | 44300007    | SAFETY LOCK ASSEMBLY B           | 2    |
| 10       | 44300008    | CABLE LOCK ASSEMBLY A            | 2    |
| 11       | 44300008    | CABLE LOCK ASSEMBLY B            | 2    |
| 12       | 24300015    | FRONT & REAR PULLEY SHAFET WELD. | 2    |
| 13       | 14300037    | SHEAVE COVER                     | 4    |
| 14       | 24300017    | PULLEY SPACER WELD.              | 8    |
| 15       | 31140013    | GREASE FITTING                   | 6    |
| 16       | 14180078    | SAFETY LOCK SPRING               | 4    |
| 17       | 14180089    | CABLE LOCK SPRING                | 4    |
| 18       | 3C000039    | 5/16"-18X3" HEX BOLT             | 16   |
| 19       | 3C000185    | 1 1/2" FLAT WASHER               | 4    |
| 20       | 3C000053    | 1" RETAINING RING                | 8    |
| 21       | 3C000182    | #10 SELF TAPPING SCREW           | 12   |
| 22       | 3C000000    | 5/16" SPRING LOCK WASHER         | 33   |
| 23       | 3C000023    | 5/16" FLAT WASHER                | 20   |
| 24       | 3C000001    | 5/16"-18X3/4" HEX BOLT           | 7    |
| 25       | 14300202    | PULLEY COVER                     | 2    |

# Diagram #3: Rear Crossmember



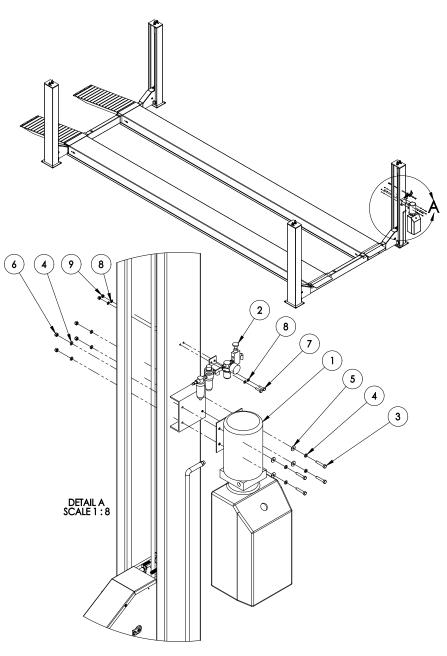
| ITEM NO. | PART NUMBER | DESCRIPTION                     | QTY. |
|----------|-------------|---------------------------------|------|
| 1        | 24300006    | REAR BEAM WELD.                 | 1    |
| 2        | 44300006    | PULLEY ASSEMBLY                 | 10   |
| 3        | 24300015    | FRONT & REAR PULLEY SHAFT WELD. | 2    |
| 4        | 24300013    | CROSSBEAM PULLEY SHAFT WELD.    | 4    |
| 5        | 14180049    | SLIDER BLOCK                    | 8    |
| 6        | 14300051    | SAFETY PIN                      | 4    |
| 7        | 44300007    | SAFETY LOCK ASSEMBLY B          | 2    |
| 8        | 44300007    | SAFETY LOCK ASSEMBLY A          | 2    |
| 9        | 44300008    | CABLE LOCK ASSEMBLY A           | 2    |
| 10       | 44300008    | CABLE LOCK ASSEMBLY B           | 2    |
| 11       | 14300037    | SHEAVE COVER                    | 4    |
| 12       | 34180000    | AIR CYLINDER                    | 4    |
| 13       | 14180031    | AIR CYLINDER TAPPET             | 4    |
| 14       | 3C000000    | 5/16 SPRING LOCK WASHER         | 33   |
| 15       | 3C000185    | 1 1/2" FLAT WASHER              | 4    |
| 16       | 31140013    | GREASE FITTING 1/4-20 UNC       | 6    |
| 17       | 14300202    | PULLEY COVER                    | 2    |
| 18       | 3C000182    | #10 SELF TAPPING SCREW          | 12   |
| 19       | 24300017    | PULLEY SPACER WELD.             | 8    |
| 20       | 3C000023    | 5/16 REGULAR WASHER             | 20   |
| 21       | 3C000039    | 5/16"-18 X3" HEX BOLT           | 16   |
| 22       | 3C000001    | 5/16"-18 X 3/4" HEX BOLT        | 7    |
| 23       | 3C000053    | 1" RETAINING RING               | 8    |
| 24       | 14180078    | SAFETY LOCK SPRING              | 4    |
| 25       | 14180089    | CABLE LOCK SPRING               | 4    |

# Diagram #4: Tower Assembly



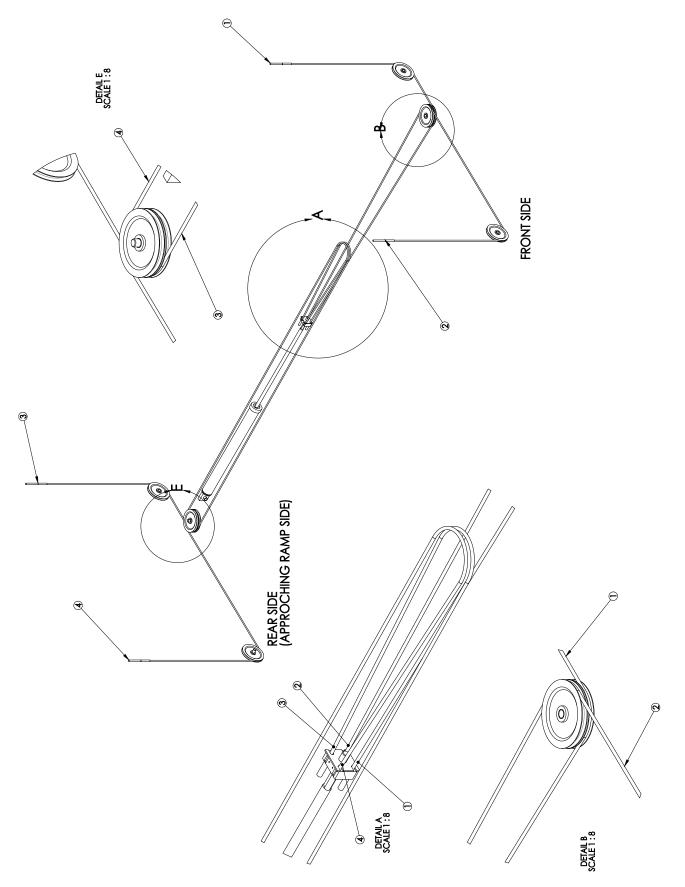
| ITEM NO. | PART NUMBER | DESCRIPTION      | QTY. |
|----------|-------------|------------------|------|
| 1        | 24300001    | TOWER WELDMENT   | 4    |
| 2        | 24300002    | SAFETY LADDER    | 4    |
| 3        | 3C000152    | 3/8" WASHER      | 4    |
| 4        | 3C000141    | 3/8"X1 1/2" BOLT | 4    |
| 5        | 3C000035    | 3/4" WIDE WASHER | 4    |
| 6        | 3C000046    | 7/8" WIDE WASHER | 4    |
| 7        | 3C000036    | 3/4" HEX NUT     | 8    |
| 8        | 3C000047    | 7/8" HEX NUT     | 8    |

# Diagram #5: Power Unit and Air Kit Mounting



| ITEM NO. | PART NUMBER | DESCRIPTION              | QTY. |
|----------|-------------|--------------------------|------|
| 1        | 34300200    | POWER UNIT               | 1    |
| 2        | 44180011    | PNEUMATIC CONTROLS       | 1    |
| 3        | 3C000144    | 5/16" BOLT               | 4    |
| 4        | 3C000000    | 5/16" SPRING LOCK WASHER | 33   |
| 5        | 3C000143    | 5/16" FLAT WASHER        | 4    |
| 6        | 3C000145    | 5/16" HEX NUT            | 4    |
| 7        | 3C000051    | 1/4" HEX BOLT            | 2    |
| 8        | 3C000044    | 1/4 SPRING LOCK WASHER   | 20   |
| 9        | 3C000147    | 1/4" HEX NUT             | 2    |

# Diagram #6: Lifting Cable Routing



#### Extra Long Model (TLS430FDCEx1, 27' Deck)

| ITEM NO. | PART NUMBER | Description           | OAL    | QTY. |
|----------|-------------|-----------------------|--------|------|
| 1        | 34300100    | DRIVER FRONT CABLE    | 299.5″ | 1    |
| 2        | 34300101    | PASSENGER FRONT CABLE | 368.5″ | 1    |
| 3        | 34300102    | DRIVER REAR CABLE     | 420″   | 1    |
| 4        | 34300103    | PASSENGER REAR CABLE  | 489″   | 1    |

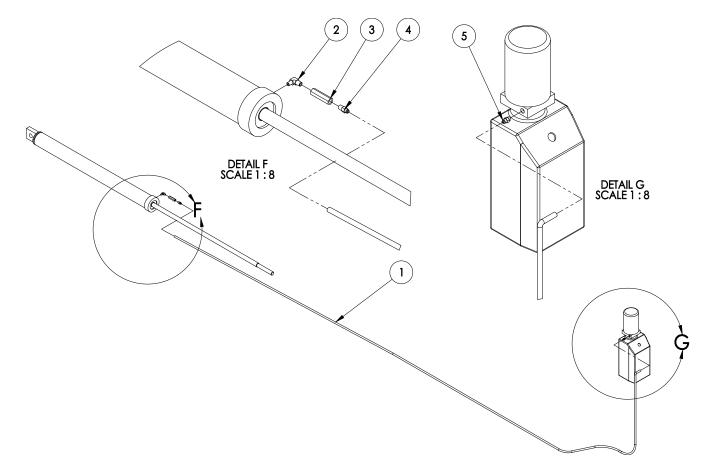
#### Extended Model (TLS430FDCXx1, 24' Deck)

| ITEM NO. | PART NUMBER | Description           | OAL    | QTY. |
|----------|-------------|-----------------------|--------|------|
| 1        | 34300104    | DRIVER FRONT CABLE    | 263.5″ | 1    |
| 2        | 34300105    | PASSENGER FRONT CABLE | 332.5″ | 1    |
| 3        | 34300102    | DRIVER REAR CABLE     | 420″   | 1    |
| 4        | 34300103    | PASSENGER REAR CABLE  | 489″   | 1    |

#### Standard Model (TLS430FDCRx1, 20' Deck)

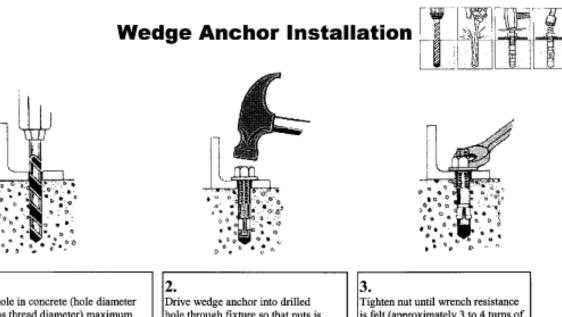
| ITEM NO. | PART NUMBER | Description           | OAL    | QTY. |
|----------|-------------|-----------------------|--------|------|
| 1        | 34300106    | DRIVER FRONT CABLE    | 215.5″ | 1    |
| 2        | 34300107    | PASSENGER FRONT CABLE | 284.5″ | 1    |
| 3        | 34300102    | DRIVER REAR CABLE     | 420″   | 1    |
| 4        | 34300103    | PASSENGER REAR CABLE  | 489″   | 1    |

# Diagram #7: Hydraulic Line Assembly



| ITEM NO. | PART NUMBER | Description                           | QTY. |
|----------|-------------|---------------------------------------|------|
| 1        | 34300002    | HYDRAULIC HOSE (3/8" JIC PORT)        | 1    |
| 2        | 3H000002    | ELBOW FITTING, 1/4" NPT X 3/8" NPT    | 1    |
| 3        | 3H000003    | FLOW CONTROL FITTING, 3/8" NPT PORT   | 1    |
| 4        | 3H000004    | MALE 3/8" NPT X 3/8" JIC              | 1    |
| 5        | 3H000001    | MALE #6 SAE X FEMALE 3/8" JIC FITTING | 1    |

#### **Diagram #8: Anchor Bolt Installation**



#### 1.

Drill hole in concrete (hole diameter same as thread diameter) maximum depth of hole could be any depth beyond minimum recommended depth. Clean the hole with compressed air.

hole through fixture so that nuts is flush with fixture

is felt (approximately 3 to 4 turns of the nut after first resistance) anchorage is now complete

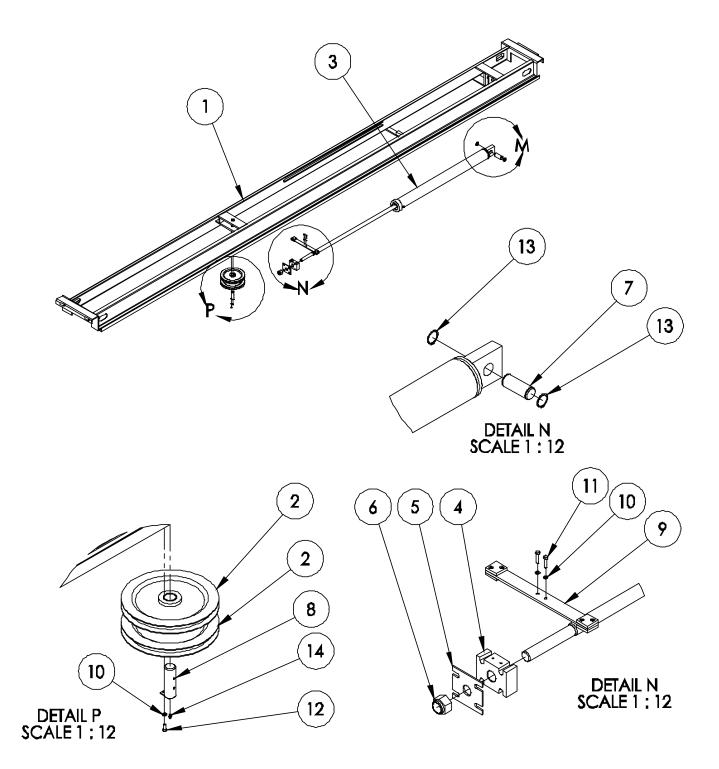
- MORE HELPFUL INSTRUCTIONS 1. Always wear safety glasses.
- 2. Follow the drill manufacturer's safety instructions.
- 3. Use only solid carbide-tipped bits meeting the ANSI B94-12 tip diameter as shown below in bottom Table.
- 4. Drill the hole perpendicular to the work surface. To assure full holding power, do not ream the hole or allow the drill to wobble.
- 5. Drill the hole as deep as the full length of the anchor, but not close then two anchor diameters to the bottom (opposite surface of the concrete)
- Clean the hole using compressed air and a wire brush. A clean hole is necessary for proper performance. 6.
- Assemble the washer and nut on the anchor so the nut is recessed slightly below the head of the anchor.
- 8. Tap the anchor thought the fixture (must be 1/8" larger then diameter of the anchor) and into the hole making sure the nut and washer rest solidly against the fixture or tap the anchor into the hole and then place bracket over the anchor.
- 9. Tighten the nut with a torque wrench to proper toque according to the table
- If spinning occurs, pull up on the anchor using the claw end of a hammer and then torque.

| Anchor<br>Diameter | Minimum | Maximum | Torque Range  |
|--------------------|---------|---------|---------------|
| 1/4"               | .260"   | .268"   | 5-10ft-lbs    |
| 3/8"               | .390"   | .398"   | 25-30ft-lbs   |
| 1/2"               | .520"   | .530"   | 50-60ft-lbs   |
| 5/8"               | .650"   | .660"   | 75-90ft-lbs   |
| 34"                | .775"   | .787"   | 150-175ft-lbs |
| 7/8"               | .905"   | .917"   | 200-250ft-lbs |
| 1"                 | 1.030"  | 1.042"  | 250-300ft-lbs |
| 1 ¼"               | 1.285"  | 1.300"  | 400-450ft-lbs |

DRILL TOLERANCE - ANSI B-94-12 AND TORQUE REQUIREMENT

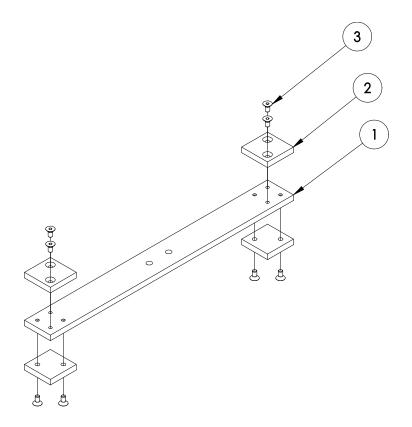
| Wedge-All<br>Dia<br>(in) | 1,4  | 3/8  | 1/2  | 5,78  | 3/4   | 7/8    | 1     | 1 1/4 | 1 1/2 |
|--------------------------|------|------|------|-------|-------|--------|-------|-------|-------|
| Bit Size (in)            | 1/4  | 3/8  | 1/2  | 5/8   | 3/4   | 7/8    | 1     | 1 1/4 | 1 1/2 |
| Fixture Hole (in)        | 5/16 | 7/16 | 9/16 | 11/16 | 7/8   | 1      | 1 1/8 | 1.3/8 | 1 5/6 |
| Wrench Size (in)         | 7/16 | 9/15 | 3/4  | 15/16 | 1 1/8 | 1 5/16 | 1 1/2 | 1 7/8 | 2 1/4 |

# **Diagram #9: Driver Side Runway Assembly**



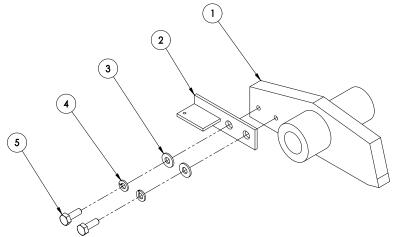
| ITEM NO. | PART NUMBER | DESCRIPTION                    | QTY. |
|----------|-------------|--------------------------------|------|
|          | 24300035    | 27' DECK WELD. CYLINDER SIDE   |      |
| 1        | 24300025    | 24' DECK WELD. CYLINDER SIDE   | 1    |
|          | 24300045    | 20' DECK WELD. CYLINDER SIDE   |      |
| 2        | 44300006    | PULLEY ASSEMBLY                | 10   |
| 3        | 44300010    | CYLINDER ASSY                  | 1    |
| 4        | 14300080    | CABLE HOLDER                   | 1    |
| 5        | 14300081    | CABLE RETAINER                 | 1    |
| 6        | 34300020    | 1 1/2" - 12 UNF JAM NUT        | 1    |
| 7        | 14300082    | CYLINDER PIN                   | 1    |
| 8        | 24300016    | Middle Deck Pulley Shaft Weld. | 1    |
| 9        | 44300011    | CYLINDER GUIDE                 | 1    |
| 10       | 3C000000    | 5/16 SPRING LOCK WASHER        | 33   |
| 11       | 3C000187    | 5/16"-18 X 1.5" HEX BOLT       | 2    |
| 12       | 3C000001    | 5/16"-18 X 3/4" HEX BOLT       | 7    |
| 13       | 3C000190    | 1 3/4" RETAINING RING          | 2    |
| 14       | 31140013    | GREASE FITTING 1/4-20 UNC      | 7    |

# Diagram #10: Cylinder Guide Assembly



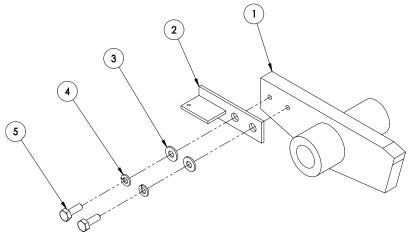
| ITEM NO. | PART NUMBER | DESCRIPTION              | QTY. |
|----------|-------------|--------------------------|------|
| 1        | 14180069    | TRUNNION GUIDING PLATE   | 1    |
| 2        | 14180076    | TRUNNION GUIDE BLOCK     | 4    |
| 3        | 3C000015    | Socket Countersunk Screw | 8    |

# Diagram #11: Safety Lock Assembly (A & B)



Driver Front & Passenger Rear (A)

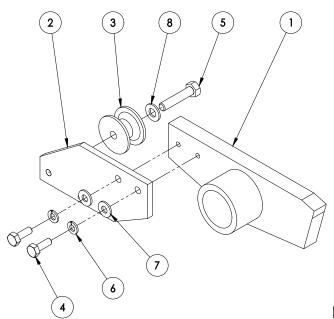
| ITEM NO. | PART NUMBER | DESCRIPTION             | QTY. |
|----------|-------------|-------------------------|------|
| 1        | 24300008-A  | SAFETY LOCK WELD. A     | 2    |
| 2        | 24300014    | SAFETY LOCK LEVER WELD. | 4    |
| 3        | 3C000043    | 1/4" FLAT WASHER        | 16   |
| 4        | 3C000044    | 1/4" SPRING LOCK WASHER | 20   |
| 5        | 3C000181    | 1/4-20X3/4" HEX BOLT    | 16   |



Driver Rear & Passenger Front (B)

| ITEM NO. | PART NUMBER | DESCRIPTION             | QTY. |
|----------|-------------|-------------------------|------|
| 1        | 24300008-B  | SAFETY LOCK WED. B      | 2    |
| 2        | 24300014    | SAFETY LOCK LEVER WELD. | 4    |
| 3        | 3C000043    | 1/4" FLAT WASHER        | 16   |
| 4        | 3C000044    | 1/4" SPRING LOCK WASHER | 20   |
| 5        | 3C000181    | 1/4-20X3/4" HEX BOLT    | 16   |

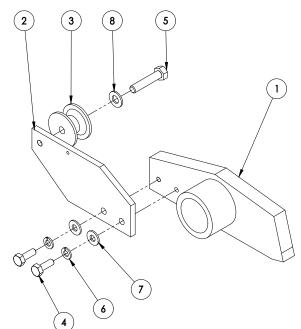
# Diagram #12: Cable Lock Assembly A



Driver Front & Passenger Rear (A)

| ITEM NO. | PART NUMBER | DESCRIPTION              | QTY. |
|----------|-------------|--------------------------|------|
| 1        | 24300009-A  | CABLE LOCK WELD. A       | 2    |
| 2        | 14300057    | CABLE LOCK LEVER PLATE   | 4    |
| 3        | 14180056    | BACK-UP LATCH ROLLER     | 4    |
| 4        | 3C000181    | 1/4-20 X 3/4 HEX BOLT    | 16   |
| 5        | 3C000187    | 5/16"-18 X 1.5" HEX BOLT | 8    |
| 6        | 3C000044    | 1/4 SPRING LOCK WASHER   | 20   |
| 7        | 3C000043    | 1/4 REGULAR WASHER       | 16   |
| 8        | 3C000023    | 5/16 REGULAR WASHER      | 20   |

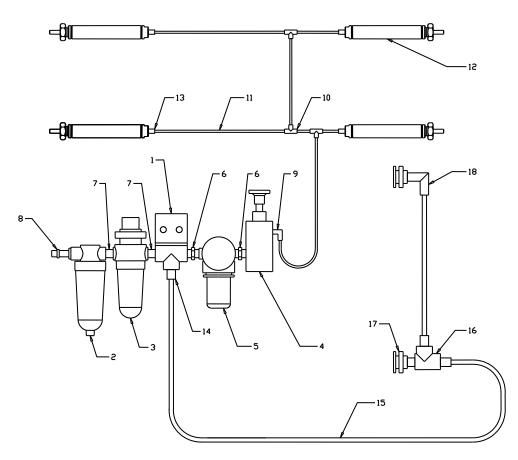
# Diagram #13: Cable Lock Assembly B



Driver REAR & Passenger FRONT (B)

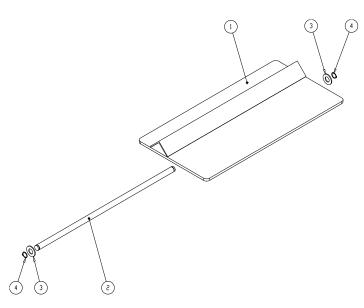
| ITEM NO. | PART NUMBER | DESCRIPTION              | QTY. |
|----------|-------------|--------------------------|------|
| 1        | 24300009-B  | CABLE LOCK WELD. B       | 2    |
| 2        | 14300057    | CABLE LOCK LEVER PLATE   | 4    |
| 3        | 14180056    | BACK-UP LATCH ROLLER     | 4    |
| 4        | 3C000181    | 1/4-20 X 3/4 HEX BOLT    | 16   |
| 5        | 3C000187    | 5/16"-18 X 1.5" HEX BOLT | 8    |
| 6        | 3C000044    | 1/4 SPRING LOCK WASHER   | 20   |
| 7        | 3C000043    | 1/4 REGULAR WASHER       | 16   |
| 8        | 3C000023    | 5/16 REGULAR WASHER      | 20   |

# Diagram #14: Pneumatic Controls



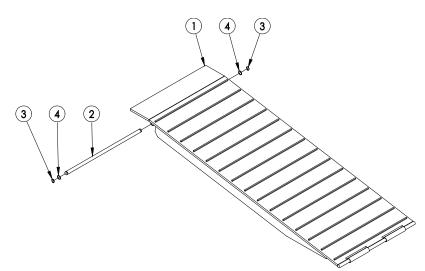
| ITEM NO. | PART NO. | DESCRIPTION                           | QTY. |
|----------|----------|---------------------------------------|------|
| 1        | 24180013 | PNUEMATIC CONTROLS WELDMENT           | 1    |
| 2        | 34180013 | FILTER                                | 1    |
| 3        | 34180012 | LUBRICATER                            | 1    |
| 4        | 34180011 | VALVE                                 | 1    |
| 5        | 34180010 | REGULATOR                             | 1    |
| 6        | 34180015 | FITTING                               | 2    |
| 7        | 34180016 | FITTING                               | 2    |
| 8        | 34180017 | AIR INTAKE FITTING                    | 1    |
| 9        | 31140119 | ELBOW 5/32" POLY - 1/8" NPT           | 1    |
| 10       | 31141063 | TEE FITTING                           | 3    |
| 11       | 31140120 | POLYTUBE 5/32" DIA. BLUE              |      |
| 12       | 34180000 | AIR CYLINDER                          | 4    |
| 13       | 31140122 | STRAIGHT 5/32" POLY - 1/8" NPT        | 4    |
| 14       | 31141062 | POLY FITTING 3/8" x 1/4" NPT STRAIGHT | 3    |
| 15       | 31141056 | POLYTUBE 3/8" DIA. BLUE               |      |
| 16       | 31141061 | BRASS FORGED STEEL TEE                | 1    |
| 17       | 31141060 | TERMINAL BOLT (STEEL)                 | 2    |
| 18       | 31140023 | Poly Elbow swivel 3/8" x 1/4" NPT     | 1    |

# Diagram #15: Wheel Stop Assembly



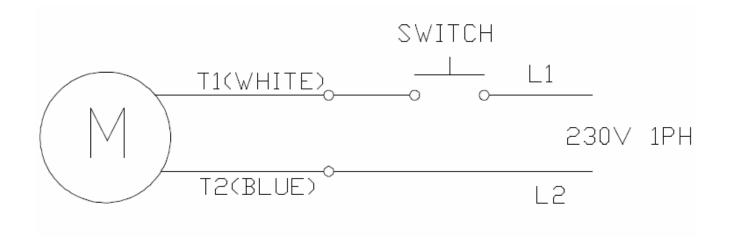
| ITEM NO. | PART NUMBER | DESCRIPTION         | QTY. |
|----------|-------------|---------------------|------|
| 1        | 24180014    | WHEELSTOP WELDMENT  | 2    |
| 2        | 11140128    | PIVOTING PIN        | 2    |
| 3        | 3C000030    | 5/8 NARROW WASHER   | 4    |
| 4        | 3C000028    | 5/8" RETAINING RING | 4    |

# Diagram #16: Ramp Assembly

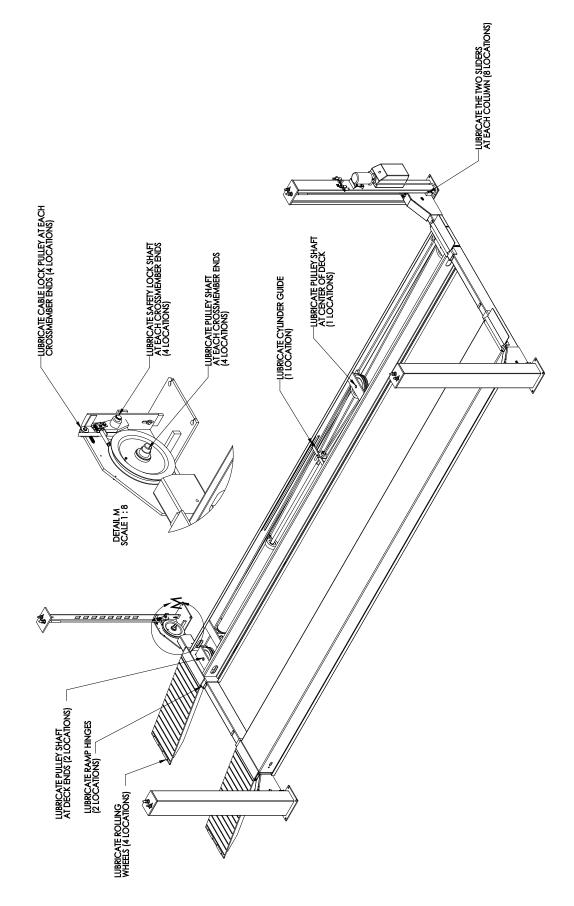


| ITEM NO. | PART NUMBER | DESCRIPTION              | QTY. |
|----------|-------------|--------------------------|------|
| 1        | 24300012    | RAMP WELD.               | 2    |
| 2        | 14300119    | RAMP HINGE SHAFT         | 2    |
| 3        | 3C000029    | 3/4" RETAINING RING      | 4    |
| 4        | 34300300    | 3/4" EXTRA NARROW WASHER | 4    |

# Diagram #17: Power Unit Wiring Diagram



# **Diagram #18: Lubrication Locations**



## Diagram #19: Safety Instructions

